

## Parts

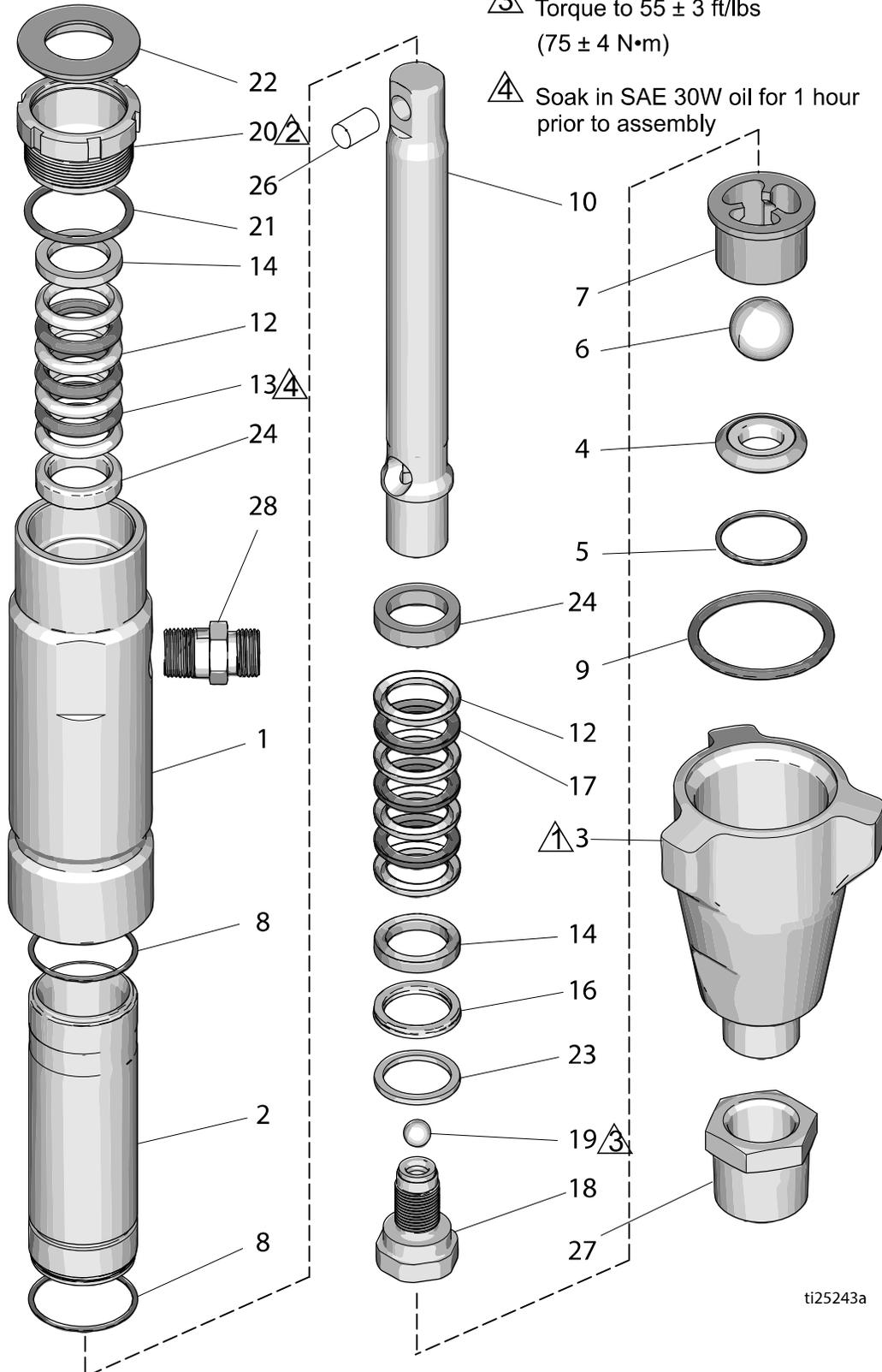
### Pump 24B748

 Torque to 110 ± 5 ft/lbs  
(149 ± 5 N•m)

 Torque to 125 ± 10 in/lbs  
(14 ± 1 N•m)

 Torque to 55 ± 3 ft/lbs  
(75 ± 4 N•m)

 Soak in SAE 30W oil for 1 hour  
prior to assembly



ti25243a