

## Parts

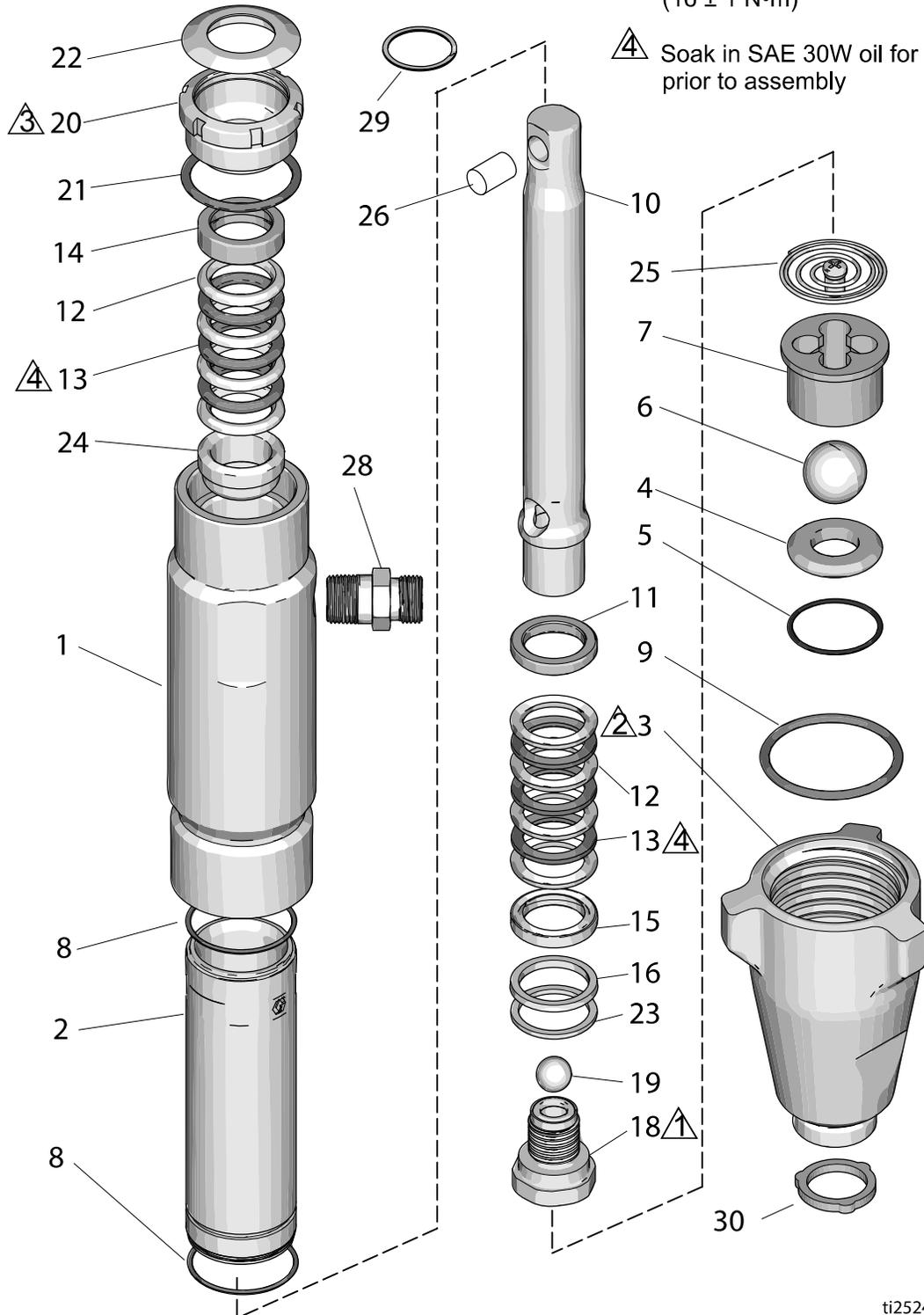
### Pump 24W997

 Torque to 100 ± 5 ft/lbs  
(75 ± 4 N•m)

 Torque to 200 ± 15 ft/lbs  
(271 ± 20 N•m)

 Torque to 140 ± 10 in/lbs  
(16 ± 1 N•m)

 Soak in SAE 30W oil for 1 hour  
prior to assembly



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